

# CLT in Japan

M	Year	Industry	Government
	2011	Research Starts	
1	2012	JCLTA Established	
2		3-Storey Table Shake Test	
12	2013		JAS(Japanese Agricultural Standard)
3	2014	<b>First CLT Building “Dormitory of Kochi Otoyō Sawmill”</b>	
4		Establishment of JCLTA	
6		First JAS Approved Factory	
11			Roadmap for the Dissemination of CLT
2	2015		<b>5-Storey Shake Table Test</b>
3/4	2016		Notification of Standard Design Method / Design strength Values established for CLT
1	2017		NEW Roadmap for Promotion of CLT

# New Roadmap for the promotion and utilization of CLT in Japan (Abstract)



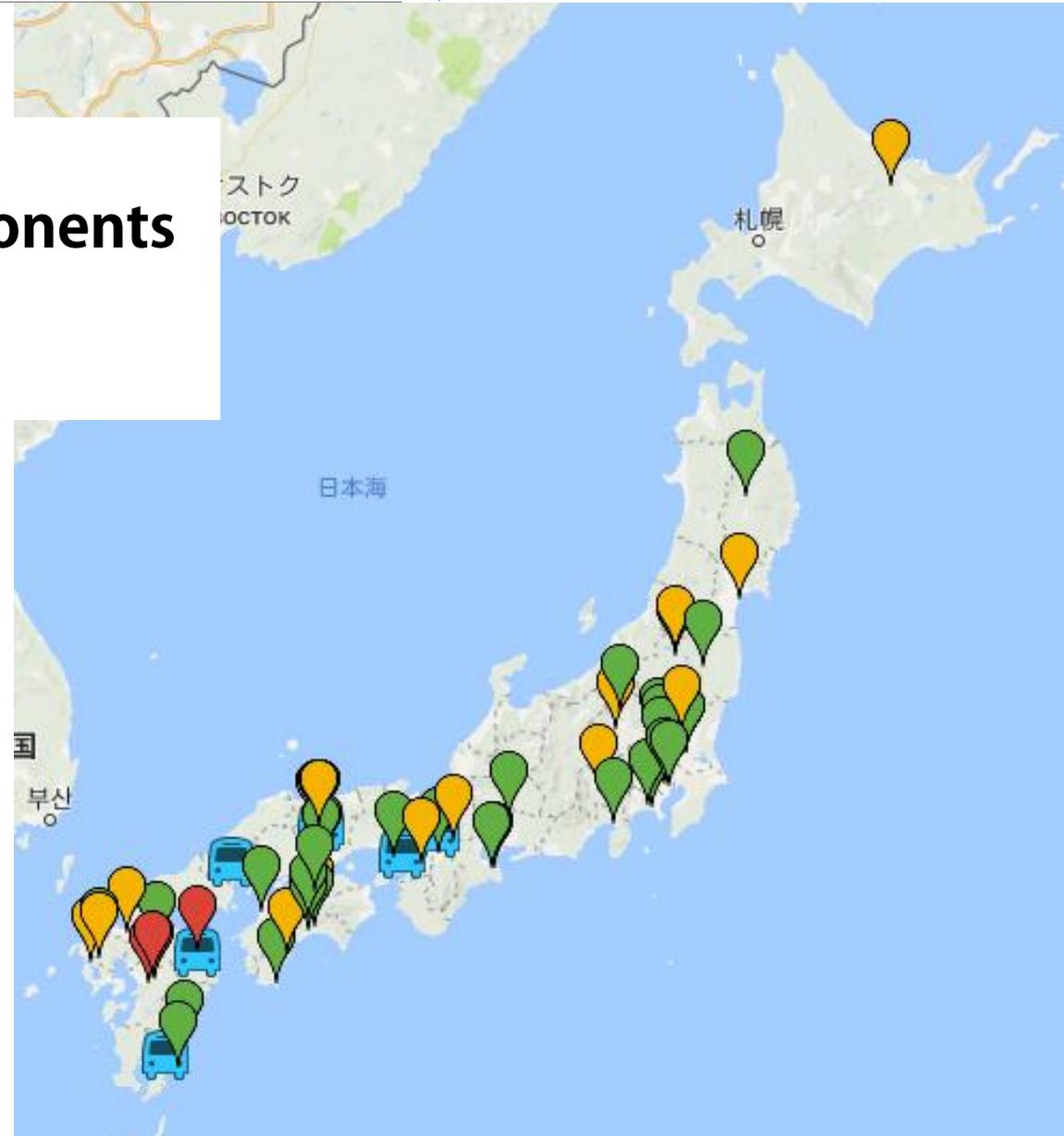
(Released by CLT Conference for Concerned Government Agencies, Jan. 2017)

TARGET	2017	2018	2019	2020	VISION
To enhance motivation in using CLT	Support for innovative architecture, test house, buildings, performance verification, etc.			Continue	CLT gains popularity and gets established.
	Create system for promoting and honoring innovative architecture and products.				
Increase the number of designers and architects	Hold series of lectures and workshop to train designers who build mid / large scale construction with wood.			Renewal and supplement.	CLT is used effectively with other materials.
	Information gathering for efficient design. >>> Reflect national building and repairing standard.				
	Organize materials necessary for design and estimation. >>> Study and creation of design / estimation tools.				
Make CLT easy to use	Technological development for fire proof approval.		Hold series of lectures.		The advent of mid-high rise timber buildings.
	Collection of data related to strength. Obtain additional notifications.		Continue		
Reduce production and construction cost  By FY2024, the total CLT production capacity will be increased to 500,000 m3/year. Price of CLT to become about 70,000-80,000 JPY/m3 and construction to be in line with other construction.	Construction of factories. Production Capacity 2016: 50,000m <sup>3</sup> >>> 2017:60,000m <sup>3</sup> >>> 2020:100,000m <sup>3</sup>			Study and work towards standardization.	Promotion of CLT like EU / NA countries.
	Collection of data related ease of installation and versatile size panels.				
	Active use in public buildings, etc.				

## CLT Buildings

-  CLT Structure
-  Uses some CLT components
-  Temporary Buildings
-  Bus Stop

- Approximately 100 buildings have already been built.
- Another 100 have started.



# Building Project

## Clinic and house (Kanagawa)



<b>Completion</b>	<b>May 2015</b>
<b>Total floor space</b>	<b>122.34m<sup>2</sup></b>
<b>Used CLT</b>	<b>7.77m<sup>3</sup></b>
<b>Portion using CLT</b>	<b>Floor (2F)</b>
<b>CLT Size</b>	<b>Thickness: 150mm</b>
<b>Structure</b>	<b>Post &amp; Beam</b>
<b>Type of Building</b>	<b>Clinic</b>
<b>Location</b>	<b>Kanagawa Prefecture</b>
<b>Design</b>	<b>Tomoya Nabeno Architect</b>
<b>Construction</b>	<b>Hiro Kensetsu</b>
<b>Feature</b>	<b>2.15m cantilever floor</b>



<b>Completion</b>	<b>February 2017</b>
<b>Total floor space</b>	<b>122.34m<sup>2</sup></b>
<b>Used CLT</b>	<b>14.9m<sup>3</sup></b>
<b>Portion using CLT</b>	<b>Floor (2F), Wall (Roof)</b>
<b>CLT Size</b>	<b>Thickness: 90mm</b>
<b>Structure</b>	<b>Post &amp; Beam+ CLTPanel</b>
<b>Type of Building</b>	<b>House</b>
<b>Location</b>	<b>Saitama Prefecture</b>
<b>Design</b>	<b>Aoyagi Design / HFStructural Design</b>
<b>Construction</b>	<b>Double Box</b>
<b>Feature</b>	<b>Tall attic place using CLT</b>

# Building Project

## CoCo CLT (Tsukuba CLT Test House) (Ibaraki)



<b>Completion</b>	<b>March 2016</b>
<b>Total floor space</b>	<b>166.0m<sup>2</sup></b>
<b>Used CLT</b>	<b>94.14m<sup>3</sup></b>
<b>Portion using CLT</b>	<b>Floor, Wall, Roof</b>
<b>CLT Size</b>	<b>Thickness: 90 / 150mm (Wall), 210mm (Floor), 150mm (Roof)</b>
<b>Structure</b>	<b>CLT panel structure</b>
<b>Type of Building</b>	<b>Test house (Detached house)</b>
<b>Location</b>	<b>Ibaraki Prefecture</b>
<b>Design</b>	<b>Keita Aoshima / Okamoto Architectural Design Office</b>
<b>Construction</b>	<b>Kimura Kenzo</b>
<b>Feature</b>	<b>3m cantilever floor / 6m CLT panel exposed wall</b>

# Building Project

## CoCo CLT (Tsukuba CLT Test House) (Ibaraki)



# Building Project

## Ki Terrace (Okayama)



Completion	March 2017
Total floor space	69.8m <sup>2</sup>
Used CLT	51.9m <sup>3</sup>
Portion using CLT	Wall, Roof
CLT Size	Thickness: 60/ 120/ 150/ 180mm
Structure	CLT Panel Structure
Type of Building	Toilet
Location	Okayama Prefecture
Design	Ofa / Torisha
Construction	Matsuoka Kensetsu
Feature	

# Building Project

## Hotel of Huis Ten Bosch (Nagasaki)



写真提供：ハウステンボス(株)

<b>Completion</b>	February 2016
<b>Total floor space</b>	2049.7m <sup>2</sup>
<b>Used CLT</b>	570m <sup>3</sup>
<b>Portion using CLT</b>	Floor, Wall
<b>CLT Size</b>	Thickness: 150mm for Walls, 180mm for Floors
<b>Structure</b>	CLT panel structure (one-off approval by MLIT)
<b>Type of Building</b>	Hotel
<b>Location</b>	Nagasaki Prefecture
<b>Design</b>	Kajima Design
<b>Construction</b>	Kajima / Sumitomo Forestry(CLT Part)
<b>Feature</b>	Using local wood (sugi from Nagasaki prefecture and vicinity)

# Building Project

## Kochi Forestry Union Hall (Kochi)



<b>Completion</b>	<b>March 2016</b>
<b>Total floor space</b>	<b>1209.73m<sup>2</sup></b>
<b>Used CLT</b>	<b>315.90m<sup>3</sup></b>
<b>Portion using CLT</b>	<b>Floor, Wall, Roof</b>
<b>CLT Size</b>	<b>Thickness: 150 / 180mm</b>
<b>Structure</b>	<b>Post &amp; Beam</b>
<b>Type of Building</b>	<b>Office</b>
<b>Location</b>	<b>Kochi Prefecture</b>
<b>Design</b>	<b>Futsuu Gohan</b>
<b>Construction</b>	<b>Kishinoue Komuten</b>
<b>Feature</b>	<b>Post &amp; Beam + CLT / Quasi Fire Proof Exposed CLT Wall</b>

# Building Project

## Kochi Forestry Union Hall (Kochi)



# Building Project

## Probono Welfare Building (Nara)



<b>Completion</b>	<b>July 2016</b>
<b>Total floor space</b>	<b>971.54m<sup>2</sup></b>
<b>Used CLT</b>	<b>137.84m<sup>3</sup></b>
<b>Portion using CLT</b>	<b>Wall (2-5F)</b>
<b>CLT Size</b>	<b>Thickness: 150 (Wall) / 180mm (Floor)</b>
<b>Structure</b>	<b>1F: RC, 2-5F: Timber structure</b>
<b>Type of Building</b>	<b>Welfare facility for the disabled people</b>
<b>Location</b>	<b>Nara Prefecture</b>
<b>Design</b>	<b>Asada Design Office</b>
<b>Construction</b>	<b>Ohyamato Shokusan</b>
<b>Feature</b>	<b>1 hour fire proof structure</b>

## Haruna Shrine Repository



<b>Completion</b>	<b>February 2017</b>
<b>Total floor space</b>	<b>99.37m<sup>2</sup></b>
<b>Used CLT</b>	<b>41.85m<sup>3</sup></b>
<b>Portion using CLT</b>	<b>Wall, Roof</b>
<b>CLT Size</b>	<b>Thickness: 90 (Wall) / 150mm (Roof)</b>
<b>Structure</b>	<b>CLT panel Structure</b>
<b>Type of Building</b>	<b>Repository</b>
<b>Location</b>	<b>Gunma Prefecture</b>
<b>Design</b>	<b>Emeraude Architectural Laboratory</b>
<b>Construction</b>	<b>Hara Komuten</b>
<b>Feature</b>	<b>Exposed Sugi CLT inside</b>

## Toilet in Ueno Village



<b>Completion</b>	<b>April 2017</b>
<b>Total floor space</b>	<b>53.92m<sup>2</sup></b>
<b>Used CLT</b>	<b>3.99m<sup>3</sup></b>
<b>Portion using CLT</b>	<b>Wall</b>
<b>CLT Size</b>	<b>36 x 1,000 x 3,000 mm</b>
<b>Structure</b>	<b>Post &amp; Beam</b>
<b>Type of Building</b>	<b>Toilet</b>
<b>Location</b>	<b>Gunma Prefecture</b>
<b>Design</b>	<b>Emeraude Architectural Laboratory</b>
<b>Construction</b>	<b>Tsukamoto Kensetsu</b>
<b>Feature</b>	<b>Using 36mm CLT</b>

## Matsuo Construction Office (Saga)



<b>Completion</b>	Mar 2018
<b>Total floor space</b>	3,657.70m <sup>2</sup>
<b>Used CLT</b>	295.5m <sup>3</sup>
<b>Portion using CLT</b>	Floor(2-5F)
<b>CLT Size</b>	Thickness: 210 (Wall) / 180mm (Floor)
<b>Structure</b>	Steel structure
<b>Type of Building</b>	Office
<b>Location</b>	Saga Prefecture
<b>Design</b>	Emeraude Architectural Laboratory / Infomedia
<b>Construction</b>	Matsuo Construction
<b>Feature</b>	2 hour fire proof structure floor